

**REFERENCIA**

383264000

CÓDIGO EAN

8011399002140

ARTÍCULO

MIG / MAG INVERACT JOB 635 Lab 230V / F1 with ACC.

DESCRIPCIÓN

Job 635 Lab supplies 330 AMPERIOS of DC Continue (CC). Tension Feeding is three-phase 230/400 volts (self-adjusting). Job 635 Lab offers three welding processes always by hand: Mig / Mag, MMA and TIG LIFT. In Mig / MAG mode, Job 635 Lab is perfect for steel welding, stainless steel, Aluminum and to use strong welding wires and tubular threads. The Synergistic control is extremely effective.



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DATOS TÉCNICOS

Alimentación	230V-400V/F3
Power consumed: 60% / max.	5.5-7 / 7-10 kW
Fusible	16 Amp.
Generador compatible	10/15 kW / kva.
Regulación de soldar	10 - 220 MIG-TIG / 10-160 MMA AMP.
Servicio EN60974-1 (40°C)	MIG-TIG 300A-35% / MMA 250A-35% MIG-TIG 250A-60% / MMA 220A-60% (* 400V) AMP.
Tensión en vacío	58/61 Volt.
Diámetro hilo acero	0.6 - 0.8 - 1.0 - 1.2 mm.
Diameter thread stainless steel.	0.8 - 1.0 mm.
Diameter thread aluminum	0.8 - 1.0 - 1.2 mm.
Diameter tubular thread	1.2 mm.
Ø Bobina hilo	200 - 300 mm.
Electrodos utilizables	MMA 1.6-5.0 / tig 1.0-4.0 Ø mm.
Connector Dinse	50 mm.
Antorcha EURO	SI
Peso Neto/Bruto	49/61 kg.
Dimensión aparato	986 x 556 x 833 mm.
Dimensiones embalaje	800 x 400 x 770 mm.