

FICHA TÉCNICA DE PRODUCTO





REFERENCIA

383241800

CÓDIGO EAN

8011399032949

ARTÍCULO

MIG / MAG INVERTER MIGA 215 230V / F1 with ACC.

Multiprocess Inverter Welding Generators from the MIGA line are versatile, very simple to use but with a welding quality normally found in more sophisticated products. The MIGA line is the adequate quality / price ratio for those who have to perform maintenance work, small constructions, workshop work. The exclusive interface Easy Mig Full Setting it allows welding in Synergic Mig / Manual MIG / Sin Gas / MMA / TIG LIFT .MIGA 215 Supplied 150 AMPERIOS OF DNEW CURRENT (CC). The supply voltage is single-phase 230 volts. It has low energy consumption and can be used with low installed power (3 kW) or connected to a generator (see technical data table). Extremely light and compact: it houses wire coils of diameter 100 and 200 mm. Theprocess MIG synergic or manual allows us to easily weld many metals as steel, stainless steel, aluminum and perform strong welding with copper-silicon wires or copperaluminum .The change of polarity allows to use an animated cable Without gas . The wire with flux core contains a substance inside that creates the protection of gas and, therefore, by not requiring a gas cylinder, makes the weld very simple; Especially when you work outdoors. The process MMA allows the welding of electrodes coated with rutile and basic . Theprocess Tig lift , which uses a torch with a tap to control the protective gas, allows to perform thorough works in thin sheets of sweet steel and stainless steel. In Lift Acotin on, the tungsten electrode is placed on the surface to be welded and then raised slowly to light the welding arc. The low-intensity current passage allows not damaging the electrode while the welder progressively increases the amperage. Through the Easy Mig Full Setting Main Command, in addition to selecting the welding process, it is possible to adjust other important parameters to always obtain an excellent result.MIG - Inductance : You can adjust this value to reduce welding splashes.MMA - Arc Force: For optimal welding with each electrode it is possible to adjust the temporary increase in the current when the electric arc is shortened.MMA - Automatic hot start: It facilitates the light on the arc.TIG - Automatic Slope Up: Progressive increase in the welding current to obtain an impeccable start of the welding cord. Tig - Descending Earring: Decrease the welding current to obtain an end of the impeccable welding cord.FUNCTIONSSyrérgic assisted weldingHot start MIGMIG Adjustable electronic inductanceBurned with migHot home of MMAAdjustable arc strength MMAAnti-stickTIG ELEVATIONAnti-stickAdjustable Tig Descending Earring

DESCRIPCIÓN



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DATOS TÉCNICOS	
Feed	230v / f1
Power consumed: 60% / max.	1,6 / 2.5 kW
Fuse	16 Amp.
Compatible generator	4 kW / kva.
Welding regulation	10 - 160 MIG-TIG / 10-130 MMA AMP.
EN60974-1 Service (40oC)	MIG-TIG 110A-25% / MMA 100A-25% MIG-TIG 70A-60% / MMA 60A-60% AMP.
Vacuum tension	100 Volt.
Diameter thread steel	0.6 - 0.8 - 0.9 mm.
Diameter thread stainless steel.	0.8 mm.
Diameter thread aluminum	0.8 - 1.0 mm.
Diameter tubular thread	0.8 - 0.9 - 1.0 mm.
Coil thread	100 - 200 mm.
Usable electrodes	MMA 1,6-3,2 / tig 1-2.4 Ø mm.
Cinch connector	25 mm.
Net / crude weight	9.7 / 11.7 kg.
Dimension	452 x 220 x 345 mm.
Dimensions packaging	525 x 275 x 415 mm.