

**REFERENCIA**

383241800

CÓDIGO EAN

8011399032949

ARTÍCULO

MIG / MAG INVERTER MIGA 215 230V / F1 with ACC.

Multiprocess Inverter Welding Generators from the MIGA line are versatile, very simple to use but with a welding quality normally found in more sophisticated products. The MIGA line is the adequate quality / price ratio for those who have to perform maintenance work, small constructions, workshop work. The exclusive interface Easy Mig Full Setting it allows welding in Synergic Mig / Manual MIG / Sin Gas / MMA / TIG LIFT. MIGA 215 Supplied 150 AMPEROS OF DNEW CURRENT (CC). The supply voltage is single-phase 230 volts. It has low energy consumption and can be used with low installed power (3 kW) or connected to a generator (see technical data table). Extremely light and compact: it houses wire coils of diameter 100 and 200 mm. The process MIG synergic or manual allows us to easily weld many metals as steel, stainless steel, aluminum and perform strong welding with copper-silicon wires or copper-aluminum. The change of polarity allows to use an animated cable Without gas. The wire with flux core contains a substance inside that creates the protection of gas and, therefore, by not requiring a gas cylinder, makes the weld very simple; Especially when you work outdoors. The process MMA allows the welding of electrodes coated with rutile and basic. The process Tig lift, which uses a torch with a tap to control the protective gas, allows to perform thorough works in thin sheets of sweet steel and stainless steel. In Lift Acotin on, the tungsten electrode is placed on the surface to be welded and then raised slowly to light the welding arc. The low-intensity current passage allows not damaging the electrode while the welder progressively increases the amperage. Through the Easy Mig Full Setting Main Command, in addition to selecting the welding process, it is possible to adjust other important parameters to always obtain an excellent result. MIG - Inductance: You can adjust this value to reduce welding splashes. MMA - Arc Force: For optimal welding with each electrode it is possible to adjust the temporary increase in the current when the electric arc is shortened. MMA - Automatic hot start: It facilitates the light on the arc. TIG - Automatic Slope Up: Progressive increase in the welding current to obtain an impeccable start of the welding cord. Tig - Descending Earring: Decrease the welding current to obtain an end of the impeccable welding cord. FUNCTIONS Synergic assisted welding Hot start MIG MIG Adjustable electronic inductance Burned with mig Hot home of MMA Adjustable arc strength MMA Anti-stick TIG ELEVATION Anti-stick Adjustable Tig Descending Earring

DESCRIPCIÓN


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DATOS TÉCNICOS

Alimentación	230V/F1
Power consumed: 60% / max.	1,6 / 2.5 kW
Fusible	16 Amp.
Generador compatible	4 kW / kva.
Regulación de soldar	10 - 160 MIG-TIG / 10-130 MMA AMP.
Servicio EN60974-1 (40°C)	MIG-TIG 110A-25% / MMA 100A-25% MIG-TIG 70A-60% / MMA 60A-60% AMP.
Tensión en vacío	100 Volt.
Diámetro hilo acero	0.6 - 0.8 - 0.9 mm.
Diameter thread stainless steel.	0.8 mm.
Diameter thread aluminum	0.8 - 1.0 mm.
Diameter tubular thread	0.8 - 0.9 - 1.0 mm.
Ø Bobina hilo	100 - 200 mm.
Electrodos utilizables	MMA 1,6-3,2 / tig 1-2.4 Ø mm.
Connector Dinse	25 mm.
Peso Neto/Bruto	9.7 / 11.7 kg.
Dimensión aparato	452 x 220 x 345 mm.
Dimensiones embalaje	525 x 275 x 415 mm.