



REFERENCIA

382286300

CÓDIGO EAN

8011399032604

ARTÍCULO

TIG Inverter I-TIG 320 DC 230V / F1 with ACC.

DESCRIPCIÓN

The i-TIG 320 is a multipurpose double-processing station for TIG DC welding press and MMA with coated electrode, with a compact and portable format. Appropriate to weld Sweet steel, stainless steel, copper, casting and titanium . This welder is ideal for both installers and workshop users. It supplies 200 A in continuous current. The supply voltage is single-phase 230 volts. The function Tig pulsed It provides better solder bath control. This is applied in particular when used for welding or sheet metal welding. According to the peak current configured, the function Easy Press Adjust the base current and the pulse frequency on its own. Simplifies considerably the TIG welding process in alternating current. The control panel is easy to use and has icons and a digital display showing the amperage or the values of the secondary functions. The desired parameters can be selected and easily adjusted by it. The ignition of the weld arc is both high frequency Hf like Lift , which allows welding even close to sensitive electronic devices. Functions TIG HF + Lifting Arc Adjustable PreGas - Postgas Adjustable tig with upward and descending slope TIF Pulse of DC 0.2 - 250 Hz TIG DC Easy Pulse 2T / 4T Point (t. Adjustable hot boot MMA Adjustable arc strength MMA Anti-stick



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DATOS TÉCNICOS

Alimentación	230V/F1
Power consumed: 60% / max.	3.3 / 5.8 kW
Fusible	20 AMP.
Generador compatible	7 kW / kVA.
Regulación de soldar	10 - 200 TIG / 10-180 MMA AMP.
Servicio EN60974-1 (40°C)	MMA 180A-20% / TIG 200A-20% MMA 130A-60% / TIG 140A-60% AMP.
Tensión en vacío	90 Volt.
Electrodos utilizables	MMA 1,6-4 / TIG 1-4 Ø mm.
Connector Dinse	25 mm.
Peso Neto/Bruto	6.7 / 10.5 kg.
Dimensión aparato	428 x 160 x 273 mm.
Dimensiones embalaje	495 x 205 x 400 mm.